# **Product Data**

# Somos® NeXt



## **Product Description**

Somos® NeXt is an extremely durable stereolithography (SL) resin that produces very accurate parts with high feature detail. Based on the DMX-SL technology, Somos® NeXt is a next generation of material that facilitates the production of tough, complex parts with improved moisture resistance and greater thermal properties.

#### **Applications**

Somos® NeXt produces parts that are much more resistant to breakage than parts made with standard SL resins. It is ideal for use in functional testing applications as well as low-volume manufacturing applications where toughness is required. Market segments include aerospace, automotive, consumer products and electronics.

This resin is ideal for: Functional end-use performance prototypes, like: snap-fit designs, impellers, duct work, connectors and electronic covers, automotive housings and dashboard assemblies, packaging and sporting goods.

#### **Technical Data: Liquid Properties**

Appearance	White
Viscosity	~1,000 cps @ 30°C
Density	1.17 g/cm <sup>3</sup> @ 25°C

# **Technical Data: Optical Properties**

Ec	12.0 mJ/cm <sup>2</sup>	[critical exposure]
D <sub>p</sub>	5.80 mils	[slope of cure-depth vs. In(E) curve]
E <sub>10</sub>	67.0 mJ/cm <sup>2</sup>	[exposure that gives 0.254 mm (.010 inch) thickness]



Somos® NeXt is a next generation of SL resin technology: creates durable, accurate parts with high feature detail and excellent finishing characteristics, combined with exceptional moisture resistance and improved thermal properties.

### **Key Product Benefits:**

- SL accuracy, sintered-like durability
- High feature detail
- Stiff & durable
- Outstanding moisture resistance
- Easy finishing and processing

(continued) Rev Date: 04/10

For technical service, please visit: http://www.dsmsomos.com

# Somos® NeXt

Technical Data: Mechanical Properties		Somos <sup>®</sup> NeXt  Postcure	
ASTM Method	Property Description	Metric	Imperial
D638M	Tensile Modulus	2,370 - 2,490 MPa	343 – 361 ksi
D638M	Tensile Strength at Break	31.0 – 34.6 MPa	4.5 – 5.0 ksi
D638M	Tensile Strength at Yield	41.1 – 43.3 MPa	5.9 – 6.3 ksi
D638M	Elongation at Break	8 - 10%	8 – 10%
D638M	Elongation at Yield	3%	3%
D638M	Poisson's Ratio	0.42 - 0.44	0.42 - 0.44
D790M	Flexural Strength	67.8 – 70.8 MPa	9.8 – 10.3 ksi
D790M	Flexural Modulus	2,415 – 2,525 MPa	350 – 366 ksi
D2240	Hardness (Shore D)	82	82
D256A	Izod Impact (Notched)	0.47 – 0.52 J/cm	0.88 – 0.97 ft-lb/in
D570-98	Water Absorption	0.39 - 0.41%	0.39 – 0.41%

**Technical Data:** Somos® NeXt **Thermal/Electrical Properties** Postcure E831-05 C.T.E.  $-40^{\circ}$ C  $-0^{\circ}$ C  $(-40^{\circ}$ F  $-32^{\circ}$ F) 71.5 - 74.3 µm/m°C 39.7 - 41.3 µin/inºF E831-05 C.T.E. 0°C - 50°C (32°F - 122°F) 106.5 - 114.5 µm/m°C 59.2 - 63.6 µin/inºF E831-05 C.T.E. 50°C - 100°C (122°F - 212°F) 168.6 - 175.4 µm/m°C 93.7 - 97.4 µin/inºF E831-05 C.T.E. 100°C - 150°C (212°F - 302°F) 168.8 - 176.4 µm/m°C 93.8 - 98.0 µin/inºF D150-98 Dielectric Constant 60 Hz 4.65 4.65 D150-98 Dielectric Constant 1KHz 3.97 3.97 D150-98 Dielectric Constant 1MHz 3.62 3.62 D149-97a 14.9 - 15.5 kV/mm 379 - 395 V/mil Dielectric Strength E1545-00 43 - 47 °C 109 - 116°F Tq 55 - 57°C D648 HDT @ 0.46 MPa (66 psi) 131 - 134°F D648 HDT @ 1.81 MPa (264 psi) 48 - 51°C 118 - 124°F

Rev Date: 06/10

**DSM** 

### www.dsmsomos.com

DSM Somos® 1122 St. Charles Street Elgin, Illinois 60120 USA Tel: +1-847-697-0400

Fax: +1-847-468-7785

**DSM** Desotech by

3150 AB Hoek van Holland The Netherlands Tel: +31-1743-15391

Fax: +31-1743-15530

**DSM Desotech-China** 

476 Li Bing Road Zhangjiang Hi-Tech Park, **Pudong New Area** Shanghai 201203, China Tel: +(86) 21-6141 8064

Fax: +(86) 21-6141 8088

NOTICE: DSM Somos is an unincorporated subsidiary of DSM Desotech Inc. The information presented herein is based on generally accepted analytical and testing practices and is believed to be accurate. However, DSM Desotech expressly disclaims any product warranties which may be implied includin warrantie o merchantabilit ad/or fitnes for a particular purpose DSM Desotech's products are sold subject to DSM Desotech's standard terms and conditions of sale, copies of which are available upon request. Purchasers are responsible for determining the suitability of the product for its intended use and the appropriate manner of utilizing the product in purchaser's production processes and applications so as to insure safety, quality and effectiveness. Purchasers are further responsible for obtaining necessary patent rights to practice any invention in connection with the use of purchased product and any other product or process. DSM Desotech reserves the right to change specifications of their products without notice.